

**Tube Bending Machine Technical Data**

<b>Model</b>	<b>ATT620</b>	<b>ATT630</b>	<b>ATT640</b>
<b>Forming force</b>		6 tonnes	6 tonnes
<b>Clamping force</b>		8 tonnes	9 tonnes
<b>Forming stroke</b>			0-196mm
<b>Max tube diameter</b>			28mm
<b>Hydraulic pressure</b>			70 bar
<b>Hydraulic tank capacity</b>			250 litres
<b>Power requirement</b>			32 Amps 415v 50Hz
<b>Pneumatic requirement</b>			14 litres / minute